



DURADRAW VO-101 VANISHING OIL

TECHNICAL INFORMATION:

PRODUCT DESCRIPTION

Duradraw VO-101 vanishing oil is formulated to provide lubricity and EP (extreme pressure) for stamping, drawing, forming, slitting and blanking operations while leaving only a slight residual film. The time necessary for a dry part is approximately twenty minutes depending on residual film thickness, temperature and humidity.

Duradraw VO-101 vanishing oil may be used on ferrous and non-ferrous metals as well as most sensitive finishes and pre-coated stocks. For more difficult operations contact your sales representative.

BENEFITS

- Clean parts — eliminates costly cleaning and disposal operations required with conventional oils
- Stays on the part through the stamping operation, then evaporates
- Non-staining
- Reduces contamination of parts cleaning systems
- Applied by brush, roller or spray
- Low viscosity minimizes carry-off on parts

APPLICATION

Do not dilute. Use Duradraw VO-101 by dip, spray or brush. For dilutable or water soluble forming oil, contact your sales representative.

CLEANABILITY

When completely clean parts are required remove Drawing Fluid VO-101 from parts with Dura-Klean NRC turbo and soak tank cleaner, or similar type product. Ask your sales representative for recommendation or call Falcon Industrial direct.

TYPICAL PHYSICAL PROPERTIES

Appearance	Liquid, amber
Odor	Mild, petroleum
Pounds per gallon	7.59
Flash point	>153°F
Residue	Slight, soft film
Sulfur, chlorine, DEA, nitrites, phenol	None

TOXICITY & PRECAUTIONS IN HANDLING

Duradraw VO-101 is safe to handle. Keep away from sparks and open flame. Exercise care consistent with good industrial practices. Adhere to prevailing OSHA safety regulations, guidelines and/or procedures for this class of product. Refer to Duradraw VO-101 Material Safety Data Sheet for additional information. MSDS can be requested by email to CustomerService@FalconIndustrialinc.com

FOR INDUSTRIAL USE ONLY

AVAILABILITY

- 5 gallon pails
- 55 gallon drums
- Tote tanks
- Bulk shipments